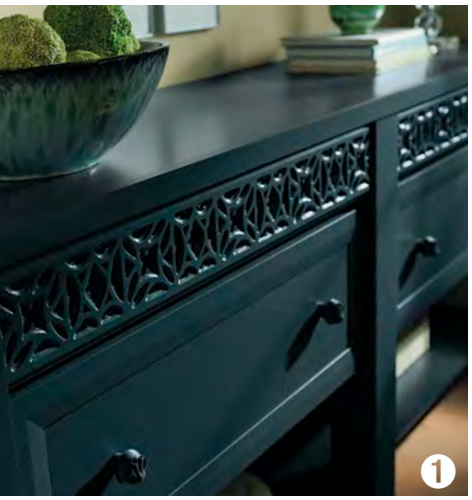
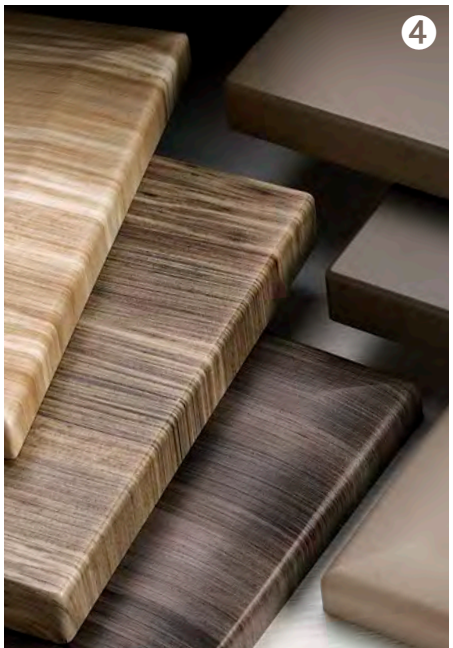
MEDIUM DENSITY FIBERBOARD

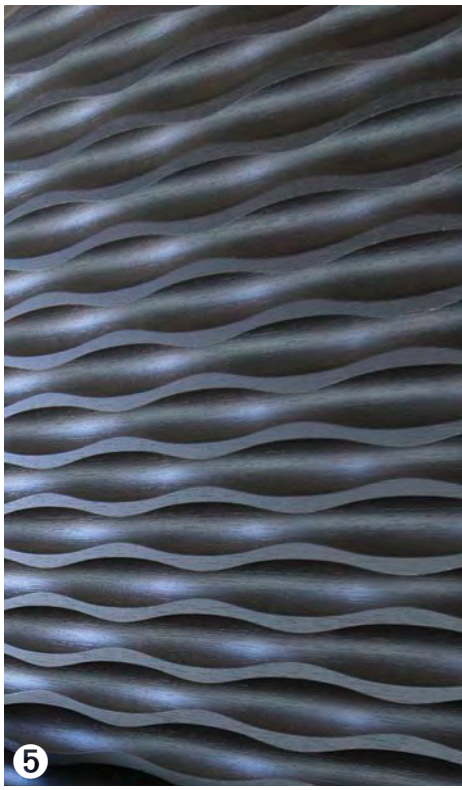


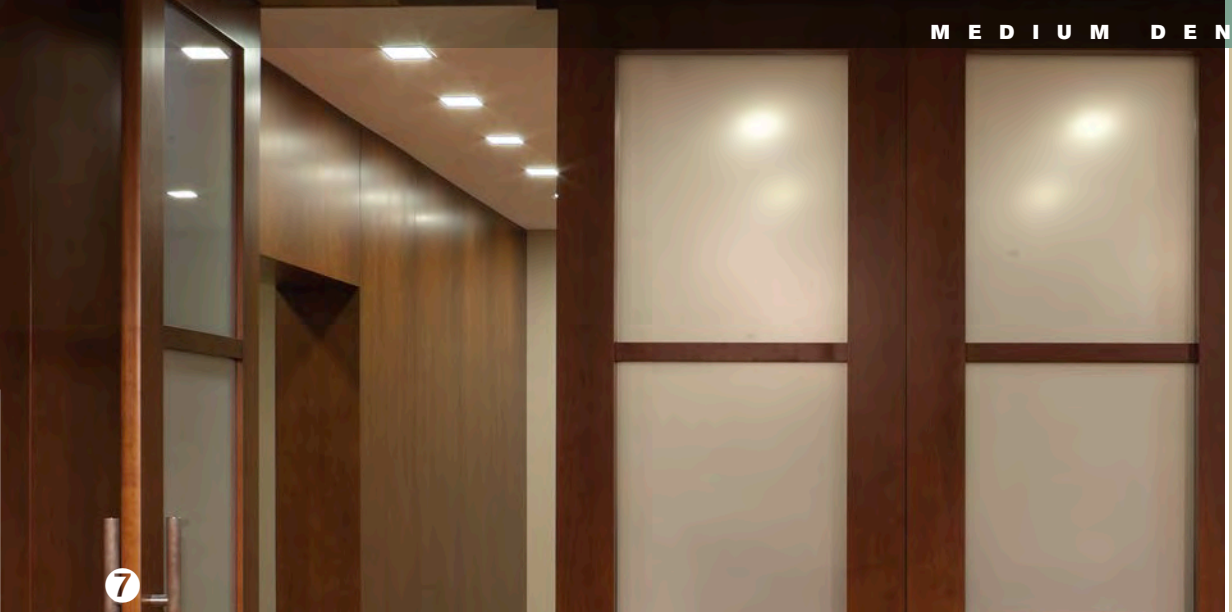
Medium Density Fiberboard (MDF) is widely used in the manufacture of furniture, kitchen cabinets, door parts, mouldings, millwork and laminate flooring. MDF panels are manufactured with a variety of physical properties and dimensions, providing the opportunity to design the end product with the specific MDF needed.

MDF is a composite panel product typically consisting of cellulosic fibers combined with a synthetic resin or other suitable bonding system, joined together under heat and pressure. Additives may be introduced during manufacturing to impart additional characteristics.

The surface of MDF is flat, smooth, uniform, dense, and free of knots and grain patterns. The homogeneous density profile of MDF allows intricate and precise machining and finishing techniques for superior finished products. Trim waste is significantly reduced when using MDF compared to other substrates. Stability and strength are important assets of MDF, which can be machined into complex patterns that require precise tolerances.







COMMON USES

- DOORS, JAMBS & MILLWORK
- LAMINATING & FINISHING
- EDGE SHAPING & MACHINING
- MOULDING
- EMBOSSING
- OFFICE & RESIDENTIAL FURNITURE
- KITCHEN CABINETS
- PANELING
- LAMINATE FLOORING
- STORE FIXTURES

MDF IS THE PERFECT SOLID WOOD SUBSTITUTE. THE STABILITY, STRENGTH AND HOMOGENEITY OF MDF ALLOW FOR AN INCREASING NUMBER OF APPLICATIONS. IT IS WIDELY USED IN THE MANUFACTURE OF RESIDENTIAL FURNITURE 1 AND SHELVING FOR RETAIL ENVIRONMENTS 6. INTERIOR MDF MOULDINGS 2 AND KITCHEN CABINETS 3 ARE EASILY MACHINED AND LAMINATED OR PAINTED. ITS EXCELLENT MACHINING CHARACTERISTICS ENSURE SMOOTH PROFILES IN COATED OR LAMINATED CABINET DOORS 4. BECAUSE MDF IS HOMOGENEOUS, IT CAN BE USED AS A SUBSTRATE OR ROUTED AND FINISHED FOR A 3D AESTHETIC 5.

MDF IS USED AS THE CORE MATERIAL IN DOORS AND WALL PANELING 7. MDF IS A COMMONLY USED COMPONENT IN TODAY'S OFFICE FURNITURE AND LAMINATE FLOORING 8.

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Sustainable Forestry Initiative® (SFI)Certified

Post-Industrial Recycled Wood Fiber

Composite Panel Association Eco-Certified Composite Product

LEED
Potential support for five Leadership in Energy and Environmental Design® (LEED) credits

All marks are the property of their respective companies

1ST NORTH AMERICAN MDF MILL TO BE 100% NAF

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- 100% NO ADDED FORMALDEHYDE (NAF)
- ALL PRODUCTS ARE CARB EXEMPT

West Fraser is committed to producing MDF panels and programs designed to meet the changing needs of today's customers.

West Fraser's ECO GOLD™ is a premium quality medium density fibreboard (MDF) panel, manufactured by WestPine MDF, which performs to the environmental specifications required for today's market.

West Fraser West Pine

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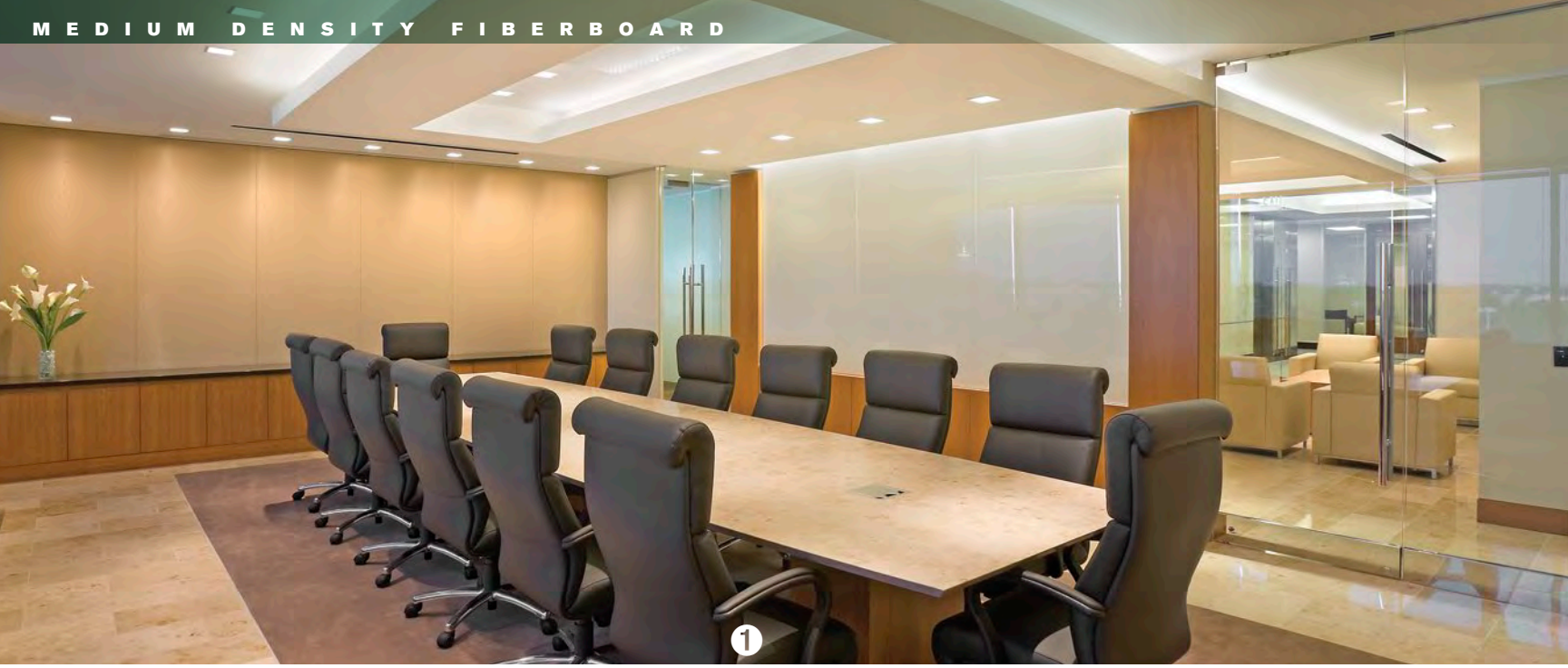
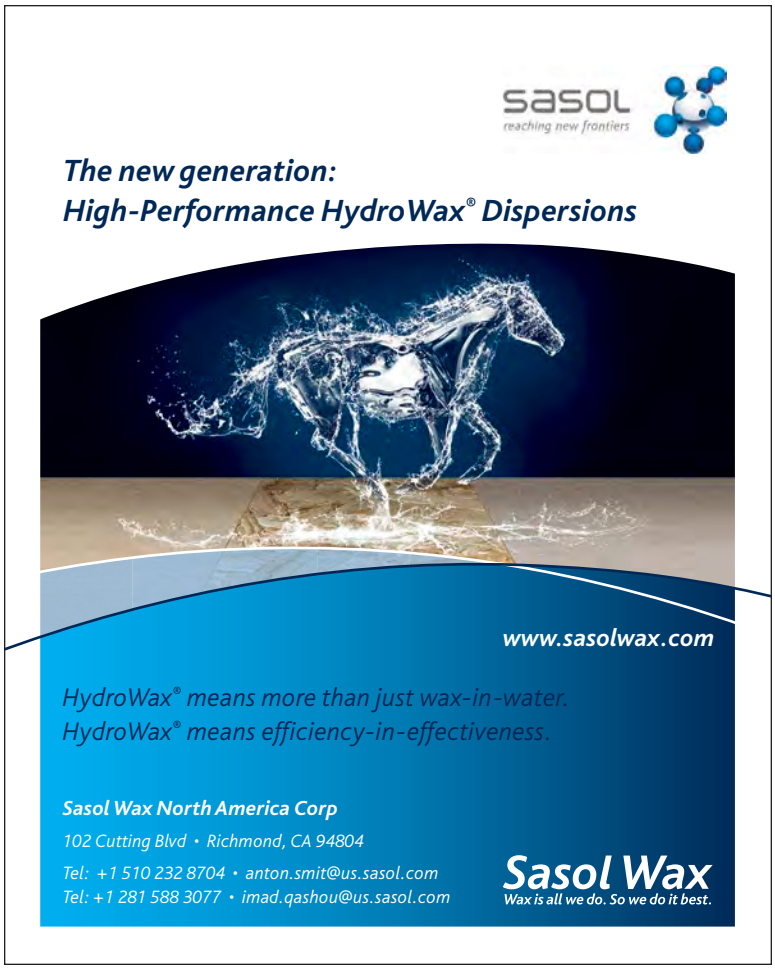
Tel: 250.992.9254 Fax: 250.992.3034 e-mail: mdf@westfraser.com | www.westfraser.com/products/mdf



THE SMOOTHNESS AND STABILITY OF MDF MAKES IT A PERFECT SUBSTRATE FOR WALL PANELS, CABINETRY AND FURNITURE IN COMMERCIAL INTERIORS 1. MDF IS WELL SUITED FOR RESIDENTIAL CONSTRUCTION. CUSTOM CLOSETS, CABINETS AND BUILT-INS SHOWCASE THE PERFORMANCE BEAUTIFULLY 2.



PRODUCT STANDARDS, CERTIFICATION AND ENVIRONMENTAL SPECIFICATIONS

The American National Standard for Medium Density Fiberboard (ANSI A208.2) is the North American industry voluntary standard. It classifies MDF by physical and mechanical properties and identifies product grades. Specifications identified in the Standard include physical and mechanical properties, dimensional tolerances and formaldehyde emission limits. The Standard was developed through the sponsorship of the Composite Panel Association, in conjunction with producers, users and general interest groups. A summary of the ANSI Property Requirements are included in this Guide, and copies of the Standard are available from CPA.

Third-party certification to ANSI A208.2 is required for many applications of composite panels. For example, HUD and the states of California and Minnesota require third-party certification of formaldehyde emissions for nearly all MDF and particleboard under their jurisdiction.

Environmental Product Declarations (EPD) are the widely accepted standardized specification format for communicating the environmental footprint and performance of a product. EPDs are the definitive source of environmental technical data that is scientifically based on life cycle analysis and can be used to directly compare alternative product materials. An EPD for North American MDF is now available. See page 8 of this Guide for additional information.

MDF CONTINUED ON PAGE 14 ›

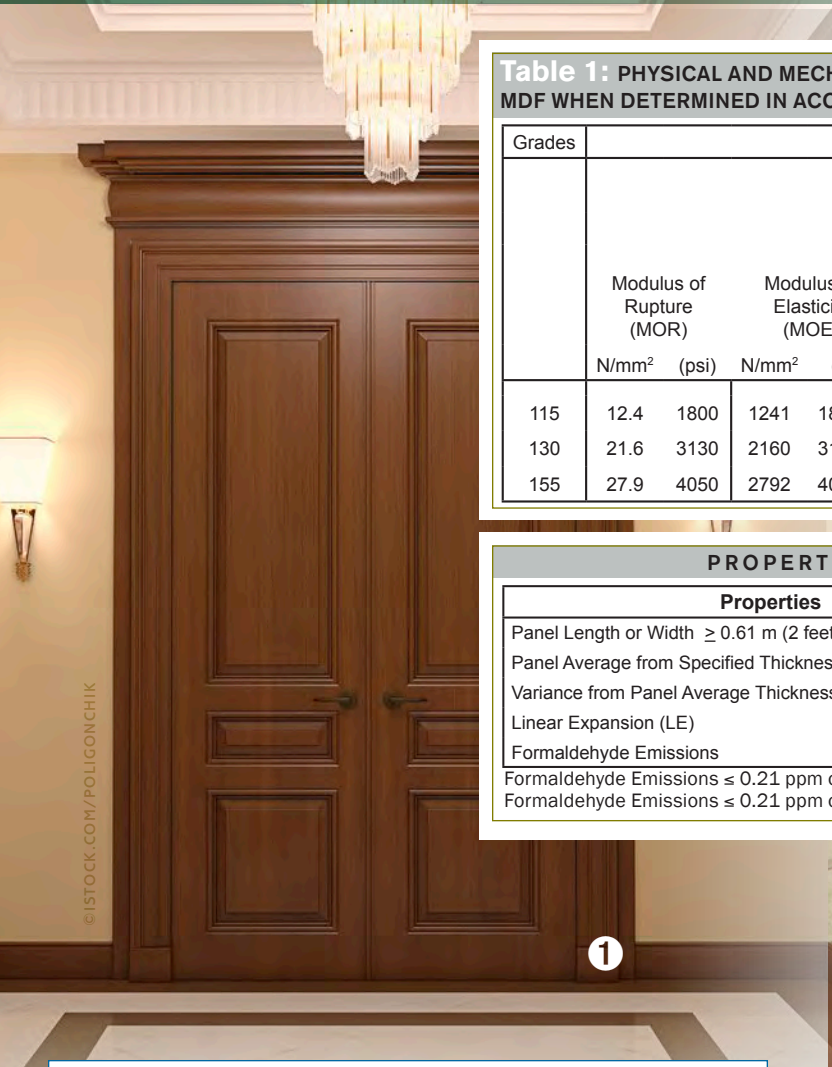


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Table 1: PHYSICAL AND MECHANICAL PROPERTY REQUIREMENTS FOR MDF WHEN DETERMINED IN ACCORDANCE WITH ASTM D 1037-06A PART A

ANSI 208.2-2009 MDF for Interior Applications

Grades	Physical and Mechanical Properties											
							Screw-holding				Maximum Thickness Swell (TS)	
	Modulus of Rupture (MOR)		Modulus of Elasticity (MOE)		Internal Bond (IB)		Face		Edge		Panel Thickness	
											≤15 mm	>15 mm
	N/mm²	(psi)	N/mm²	(psi)	N/mm²	(psi)	N	(pounds)	N	(pounds)	mm (inch)	percent
115	12.4	1800	1241	180000	0.47	68	703	158	601	135	1.65 (0.065)	11%
130	21.6	3130	2160	313000	0.54	78	988	222	787	177	1.65 (0.065)	11%
155	27.9	4050	2792	405000	0.81	117	1201	270	1001	225	1.65 (0.065)	11%

PROPERTY REQUIREMENTS COMMON TO ALL MDF

Properties	Tolerance Limits
Panel Length or Width ≥ 0.61 m (2 feet)	± 2.0 mm (0.080 inch)
Panel Average from Specified Thickness	± 0.125 mm (0.005 inch)
Variance from Panel Average Thickness	± 0.125 mm (0.005 inch)
Linear Expansion (LE)	≤ 0.33 percent
Formaldehyde Emissions	See below

Formaldehyde Emissions ≤ 0.21 ppm or ≤ 0.11 ppm for MDF with a minimum thickness greater than 8mm.
Formaldehyde Emissions ≤ 0.21 ppm or ≤ 0.13 ppm for MDF with a maximum thickness ≤ 8mm.

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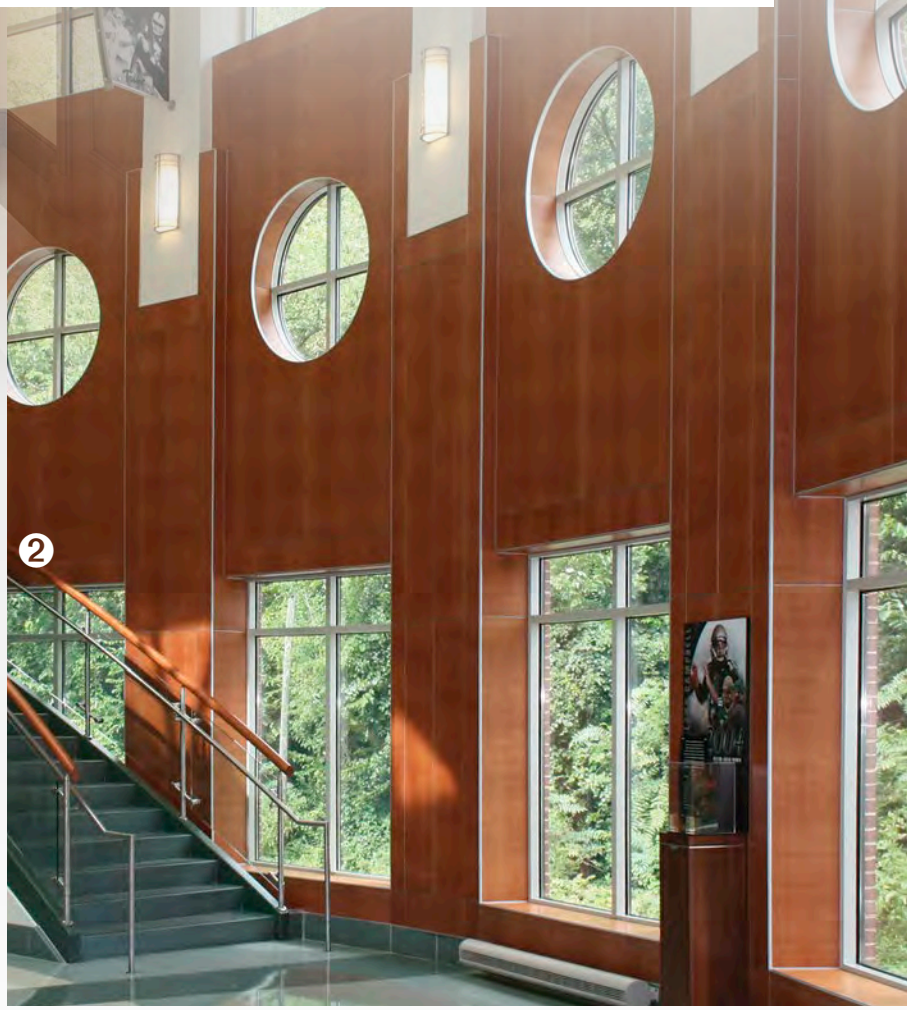

MDF IS THE MATERIAL OF CHOICE IN HOME INTERIORS 1 AND COMMERCIAL SPACES 2 WHERE TIGHT TOLERANCES, SMOOTH SURFACES AND INTRICATE MACHINING ARE CRITICAL. MDF IS PARTICULARLY WELL SUITED IN THE CONSTRUCTION OF INTERIOR DOORS 1.

MDF CONTINUED ON PAGE 16 ›

Table 2: PHYSICAL AND MECHANICAL PROPERTY REQUIREMENTS FOR MDF WHEN DETERMINED IN ACCORDANCE WITH ASTM D 1037-06a PART B TEST METHODS FOR HARDBOARD

Grades	Physical and Mechanical Properties					
	Modulus of Rupture (MOR)		Internal Bond (IB)		Maximum Thickness Swell (TS)	
	N/mm²	(psi)	N/mm²	(psi)	mm	(inch)
210	18.9	2741	0.32	46	2.2	(0.087)
220	28.9	4192	0.54	78	2.2	(0.087)
230	28.9	4192	0.90	131	2.2	(0.087)

IN THIS MODERN HOME 1, CLEAR-COATED MDF WAS USED FOR INTERIOR WALLS, DOORS AND CASEWORK. EMBOSSED MDF PANELS ADD TEXTURE, RICHNESS AND DIMENSION TO ANY INTERIOR 2.

JFP Joe Fletcher Photography

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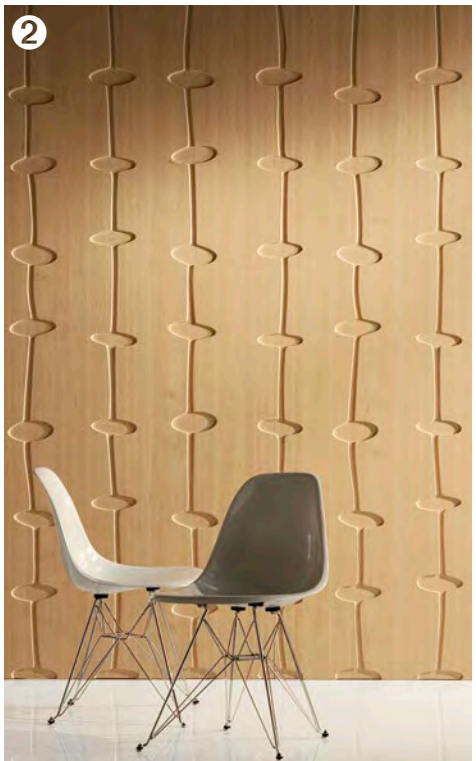
FORMALDEHYDE EMISSION LIMITS

The standard has a tiered system of emission levels allowing either a maximum of 0.21 ppm or 0.11 ppm for panels thicker than 8 mm. Panels 8 mm and thinner shall conform to either the 0.21 ppm or 0.13 ppm maximum limit. To meet the needs of the market, many MDF manufacturers have voluntarily developed ultra low-emitting and no added urea-formaldehyde (NAUF) products. There are a wide variety of products available today with reduced formaldehyde levels, as well as a growing number of non-formaldehyde alternatives. Those companies currently producing NAUF products are identified in the product listings in this Guide.

MDF CONTINUED ON PAGE 18 ›



In addition, CPA's Eco-Certified Composite (ECC) Program (to which a majority of the North American producers subscribe) requires emission limits no higher than the California Air Resources Board (CARB) Airborne Toxic Control Measure ("CARB Rule").

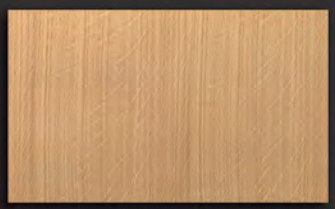
Finally, various overlays and surface treatments have been shown to significantly reduce product emissions. For additional information about emissions, see the CPA Technical Bulletin VOC Emission Barrier Effects. ■

MDF IS THE PERFECT SOLID WOOD SUBSTITUTE. BECAUSE OF ITS STABILITY, STRENGTH AND HOMOGENEITY, IT CONTINUES TO PLAY A SUPPORTING ROLE IN TODAYS MODERN HOMES. IT IS WIDELY USED IN THE MANUFACTURE OF RESIDENTIAL SHELVING, CUSTOM CABINETRY, INTERIOR MOULDINGS AND LAMINATE FLOORING. MDF IS EASILY MACHINED AND LAMINATED OR PAINTED.

Thinking Forward • • •

red high gloss 3d laminate

white high gloss 3d laminate



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COMPOSITE PANEL ASSOCIATION

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COMPANY AND MILL LOCATION	BRAND NAME	WOOD SPECIES	CERTIFIED WOOD	ECC CERTIFIED	NAUF (NO ADDED UREA-FORMALDEHYDE)*	CARB APPROVED (ULEF / NAF)**	LOW DENSITY	STANDARD DENSITY	HIGH DENSITY	MOISTURE RESISTANT	SPECIAL ITEMS AND TREATMENTS (SEE LEGEND BELOW)	PRESS SIZE (FT.)	THICKNESS RANGE (IN.)	DENSITY RANGE (LBS/FT³)
CLARION BOARDS, INC. www.clarionindustries.com • (800) 373-4383														
Shippenville, Pennsylvania	Standard Premium, Flooring Premium, Standard Premium High Density	Hardwoods Northern Softwoods	FSC	•	•	•	•	•	•	•	HD LD LF MR	10 x Continuous	3/16 – 1	40 -54
DEL-TIN FIBER www.deltinfiber.com • (870) 866-1800														
El Dorado, Arkansas	Solidium, Solidium Free	Southern Pine		•	•	•	•	•	•	•	CS LF LD MO MR S	9 x Continuous	3/16 – 1	40 – 60
FLAKEBOARD www.flakeboard.com • (800) 268-9830														
Bennettsville, South Carolina	Premier®, Premier® Plus, Premier® HD, Premier® MR, Vesta	Pine	FSC	•		•	•	•	•	•	C-MDF CS FR HD LD LF M MR	5 x 18	3/8 – 2	39 – 55
Eugene, Oregon	Premier®, Premier® Plus, Premier® FR, Premier® MR, Vesta, eLite™, Evo, Terra™	Douglas Fir, Hemlock	FSC	•	•	•	•	•	•	•	C-MDF FR HD LD MR	4 x 16	1/4 – 1-1/4	20 – 55
Malvern, Arkansas	Premier®, Premier® Plus, Premier® MR, Vesta	Pine	FSC	•		•	•	•	•	•	CS HD MR S	5 x 18, 5 x 24	3/8 – 1-1/2	41 – 46
Moncure, North Carolina	Premier®, Premier® Plus, Premier® HD	Pine/Hardwoods	FSC	•				•	•		CS HD LF LD M	10 x Continuous	1/4 – 1 1/8	39 – 58
Sault Ste. Marie, Ontario	Superior MDF, Superior Plus MDF, Superior SW, Superior Lite, Vesta	Spruce, Pine, Fir	FSC	•		•	•	•	•		HD LP LD M PF	10 x Continuous	3/16 – 1-1/2	40 – 50
St. Stephen, New Brunswick	Fibrex®, Fibrex® Vesta	Mixed Hardwoods	FSC	•		•			•		B CS F FR FO HD LF M P PA PE PR	5 x Continuous,	1/16 – 5/16	55 – 62
GEORGIA-PACIFIC WOOD PRODUCTS LLC www.buildgp.com • (800) 727-9452														
Monticello, Georgia	InfiniCor	Southern Pine		•				•			B CS F FD FO MN P PA PE PF PR T	4 x Continuous	1/10 – 1/4	50 – 56
Mt. Jewett, Pennsylvania	ULTRASTOCK	Mixed Hardwoods	FSC	•	•	•	•	•	•	•	BE CS HD LD LF MO MR S	9 x 25	1/4 – 1-1/2	40 – 55
KRONOSPAN LLC www.kronospanusa.com • (256) 741-8755														
Eastaboga, Alabama	Krono-light, Krono-med, Krono-DR Krono-dur, Krono-dur plus	Southern Pine, Light Hardwood		•			•	•	•		CS HD LF LD MR	10 x Continuous	1/8 – 1-1/2	32 – 62
LANGBOARD, INC. www.langboard.com • (912) 534-5959														
Willacoochee, Georgia	Langboard MDF, Elite®	Southern Yellow Pine	PEFC	•			•	•	•		BE CS DC MO S ST TM	5 x 18	3/8 – 1-1/4	41 – 52

MADERAS CONGLOMERADAS S.A. DE C.V. www.macosa.com.mx • +52 (55) 5715 5870 Tlalnepantla, Mexico	MACOCELL	Pine						•			CS LP P W	4 x Continuous 7 x Continuous	1/12 - 7/32	48-51
PAN PACIFIC PRODUCTS, INC. www.panpacificproducts.com • (580) 584-6247 Broken Bow, Oklahoma	Megaboard	100% Pine			•		•	•	•		DC SR HD LD	8 x 20	3/4 – 4	22 – 65
PLUM CREEK MDF, INC. www.plumcreek.com • (800) 548-3099 Columbia Falls, Montana	Super Refined MDF2®, Glacier Green™ and Glacier Clear™	Western Softwoods	SFI	•	•		•	•	•	•	CS FD HD LD LF MR	5 x 18, 10 x Continuous	1/16 – 1-1/2	40 – 60
SIERRAPINE www.sierrapine.com • (800) 676-3339 Medford, Oregon	ARREIS, Medex, Medite, Medite II Medite FR, Medite 3D, Permacore	Western Softwoods	FSC	•	•	•	•	•	•	•	CS DC FR HD LD MR MO S	5 x 18	1/4 – 1-1/2	40 – 55
UNIBOARD www.uniboard.com • (800) 263-5240 Mont-Laurier, Quebec	Uniboard MDF, NU Green® MR50 Nu Green® 2	Softwood, Hardwood	FSC	•	•	•	•	•	•	•	HD LD MO MR	9 x Continuous	1/4 – 1-1/4	36-58
UNILIN US MDF www.unilin.com • (910) 439-6959 Mt. Gilead, North Carolina		Southern Yellow Pine	FSC	•	•	•		•	•	•	CS FD HD LF MR PR	9 x Continuous	1/16 – 3/8	45 – 62
WEST FRASER MILLS LTD. www.westfraser.com • (250) 992-9254														
Quesnel, British Columbia	WestPine MDF, EcoGold™	Spruce, Pine, Fir		•	•	•	•	•	•		HD LF LD	10 x Continuous	2.5 mm - 3/4	41 – 60
White Court, Alberta	Ranger Board	Spruce, Pine, Fir		•			•	•	•		HD LF LD	6 x 24	3/8 – 1-1/2	41 – 60

SPECIAL ITEMS AND TREATMENTS: Base Coat (B), Bullnose Edge (BE), Countertop (C), Concrete Form (CF), Colored MDF (C-MDF), Cut to Size (CS), Door Core (DC), Door Stiles and Rails (SR), Edge Fill (EF), Edge Tape (ET), Fill (F), Fire Retardant (FR), Flush Door Skins (FD), Foil (FO), High Density (HD), Hot Melt Wax (H), Laminate Flooring Substrate (LF), Laminated Products (LP), Lockblocks (LB), Low Density (LD), Thermally Fused Laminate (M), Mende (MN), Moisture Resistant (MR), Moulding (MO), Moulded Door Skins (MDS), Paint (P), Paper (PA), Perforated (PE), Prefinished (PF), Print (PR), Shelving (S), Smooth Siding (SS), Stair Tread (ST), Textured Siding (TS), Topcoat (T), Tongue and Groove (TG), Turning and Moulding (TM), Vinyl (V), Wood Veneer (W)

* Panel products manufactured with No Added Urea-Formaldehyde (NAUF) resins may be eligible for low-emitting materials credit under USGBC's LEED rating systems. Check with the manufacturer to confirm the current eligibility of specific products.

** Manufacturers approved by the California Air Resources Board (CARB) to produce composite wood products that meet the no-added formaldehyde (NAF) and/or ultra-low emitting formaldehyde (ULEF) requirements of CARB's ATCM 93120 (2008). See CompositePanel.org for the most current list of CARB-approved manufacturers.

Additional company contact information can be found on pages 122-124.

SALES INFORMATION 2014

Information about company products offered by category can be found on pages 82-95.

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